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RBW5605G00132-3G

Job Sheet 201342



Part No: RBW5605G00132-3G

Job Qty: 1 pcs

Part Name: Tool, Windows Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/1/19

Job Tracking No:

Due Date: 10/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW5605G00132-3G Rev C IPP Rev A 18.03.23 New issue DP Verify DD/IPP Rev. B 19.06.03 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Issue SN	1 pcs	10/14/19		0.00	0.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		GP 19-10-22
							Small Fab - 7		
							Small Fab - 8		
110	Small Fab - 2 - B4B	1 pcs	10/14/19		0.00	1.00	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		GP 19-10-22
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
120	QC 5	1 pcs	10/14/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		

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					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	OCT 23 2019
					QC 5 - 61	DAS 40
					QC 5 - 81	9-89
130 Packaging 3-1 - Stock - B4B 1 pcs	10/14/19	0.00 0.00		Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		DAS
				Packaging 3 - 7 - B4B		28
				Packaging 3 - 8 - B4B		9-89
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140 QC 21 - FG 1 pcs	10/14/19	0.00 0.00		QC 21 - FG - 21	DAS	
				QC 21 - FG - 70	21	
				QC 21 - SA - 53	9-89	OCT 24 2019

Part Op 100 - Issue S/N

Descriptions: 110 - (Small Fab) 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1170-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW5605G00132-3G-5 to RBW5605G00132-3G-3 foam as per DWG. 6-Glue foams to case and pack case as per DWG.

120 - (QC5- Inspect part completeness to step on W/O)

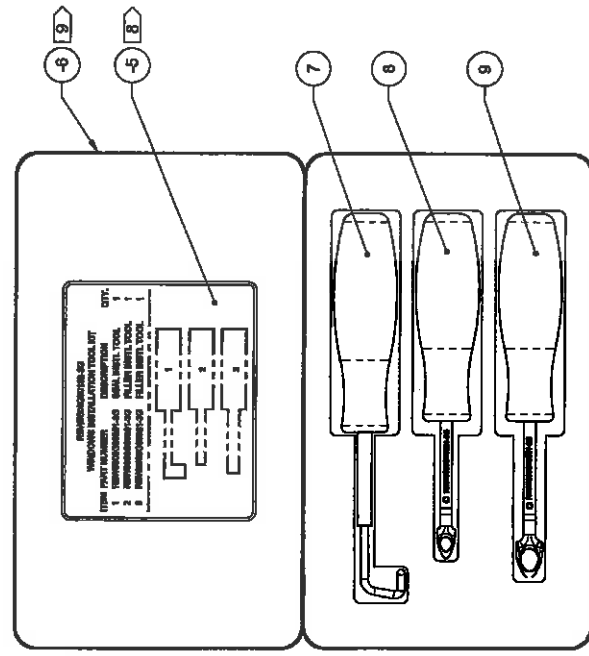
130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
APP-1170-E	Case ISF	1 Ea (1 ea)	100-Small Fab - Issue SN	161179
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	110-Small Fab - 2 - B4B	... 761
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	110-Small Fab - 2 - B4B	... 040
RBW5605G00132-3G-1	Bottom Foam use in case APP-1170-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B	161181
RBW5605G00132-3G-3	Top Foam use in case APP-1170-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B	161180
RBW5605G00132-3G-5	Placard 94	1 pcs (1 ea)	110-Small Fab - 2 - B4B	214148
RBW5605G00251-3G	Tool, Seal Installation	1 pcs (1 ea)	110-Small Fab - 2 - B4B	225586
RBW5605G00351-3G	Tool, Filler Installation	1 pcs (1 ea)	110-Small Fab - 2 - B4B	225575
RBW5605G00551-3G	Tool, Filler Installation	1 pcs (1 ea)	110-Small Fab - 2 - B4B	225569
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Issue SN	APP-1170-E	1	4	0
110-Small Fab - 2 - B4B	97524A032	4	177	0
	RB41011	1	200	0
	RBW5605G00132-3G-1	1	3	0
	RBW5605G00132-3G-3	1	3	0
	RBW5605G00132-3G-5	1	4	0
	RBW5605G00251-3G	1	0	0
	RBW5605G00351-3G	1	0	0
	RBW5605G00551-3G	1	0	0
Part Specifications				
Specifications could not be found.				

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ITEM #	QTY	PART #	PART TITLE
-5	1	RBW5605G00132-3G-5	CONTENT PLACARD
-6	1	RBW5605G00132-3G-6	PACKAGING ASSY
7	1	RBW5605G00261-3G	SEAL INSTALLATION TOOL
8	1	RBW5605G00351-3G	FILLER INSTALLATION TOOL
9	1	RBW5605G00561-3G	FILLER INSTALLATION TOOL
10	1	RB41011	DART PLACARD
11	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.



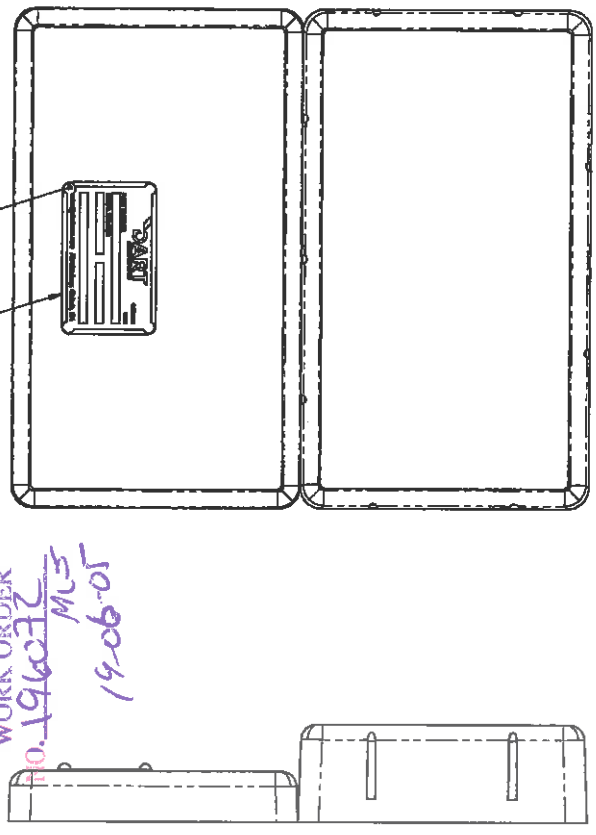
RBW5605G00132-3G WINDOWS INSTALLATION TOOL KIT

NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
 X.XX = +/- 0.01" / +/- 0.5"
 X.XXX = +/- 0.005" / +/- 0.1"
 X.XXXX = +/- 0.0005" / +/- 0.05"
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED
 6) IDENTIFICATION: ENGRAVE THE TOOL PIN ON THE DART PLACARD WHERE INDICATED
 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINUM POP RIVETS
 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

8 7 6 5 4 3 2 1

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 WITHOUT NOTICE
 WORK ORDER
 NO. 196072
 M-3
 19-06-05



C	SEE PREVIOUS PDFs FOR OLD REVs TEMPLATE UPDATED PER DART HBY STANDARDS ITEM 11 ADDED	19-735	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM		
DRAWN	VM		
CHECKED	VM		
MFG. APPR.	DP		
APPROVED	DP		
DATE	2019-05-31		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. C	
TOOL PART # RBW5605G00132-3G		SHEET 1 OF 5	
TITLE WINDOWS INSTALLATION TOOL KIT		SCALE N/A	
THE DOCUMENT IS PREPARED AND CONTROLLED BY DART AEROSPACE LTD. NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING.			

8 7 6 5 4 3 2 1

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		DEPARTMENT/PROCESS		MRB (QSI042)	
Date : _____		Sequence #: _____		QTY Affected : _____			
Description Work Order Deviation		Disposition					
Root Cause		FAULT CATEGORY					
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐							
Other/Details: _____		Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____					